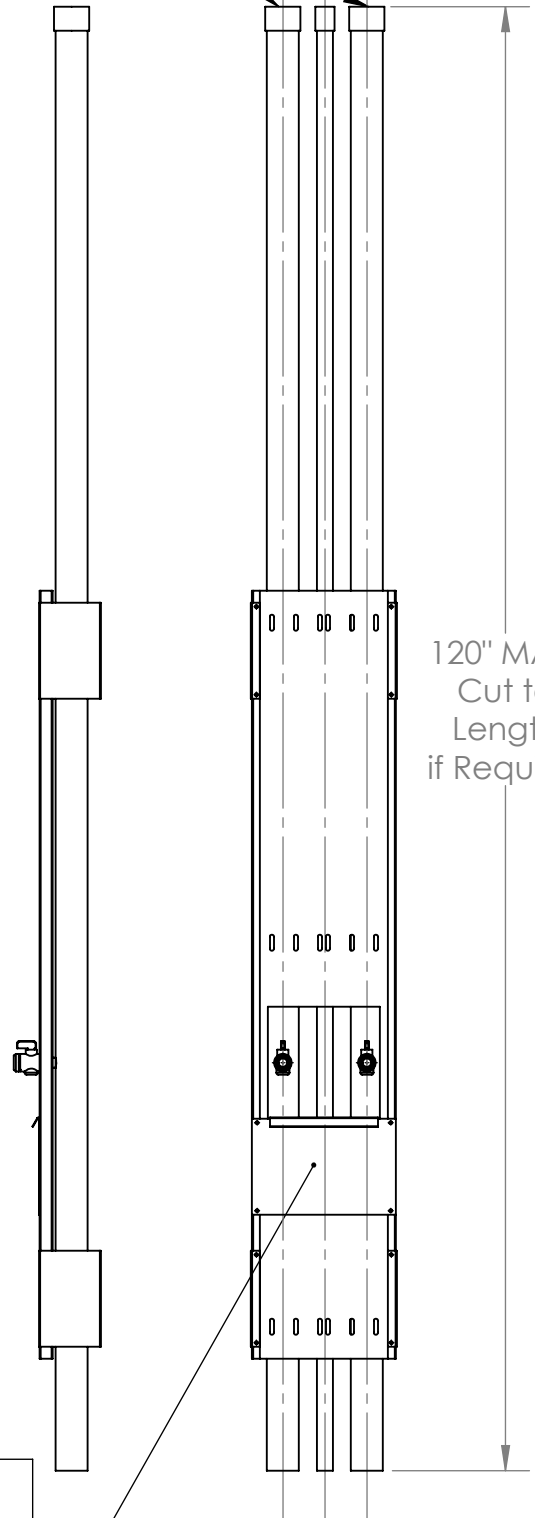
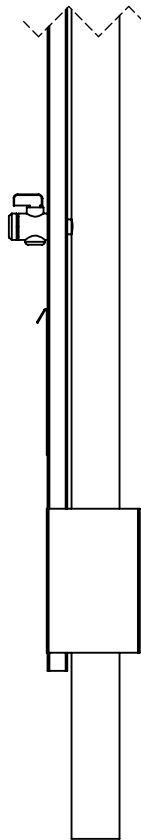
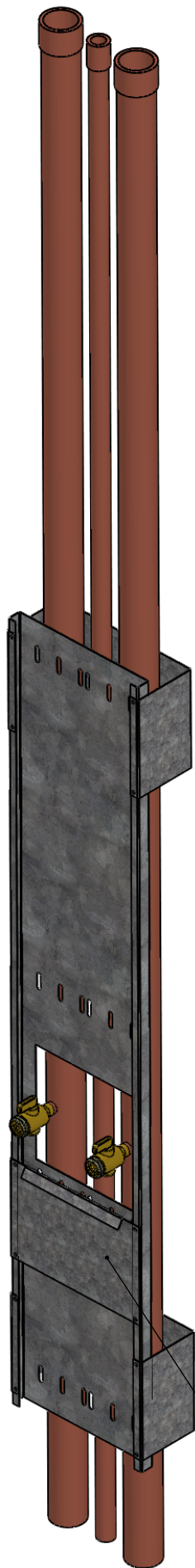
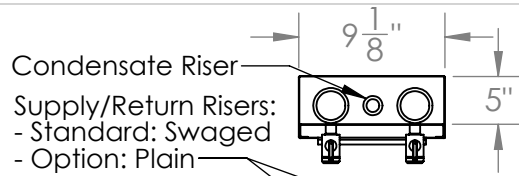


### RISER INSTALLATION

- The riser bundles ship loose from the cabinet for field installation.
- They are identified with a label to determine placement location.
- Bundle simply clips onto cabinet opening requiring no tools for install.
- Supply and Return risers are type M, unless optional type L was ordered, whereas condensate risers are type M.
- The supply riser is always near the front of the unit, and the return is always near the rear. (Rear/Return)



**Bundle Assembly:**  
To affix riser bundle to cabinet, use this angled bracket to hang the bundle over opening in cabinet side; next to the electrical box.

**CAUTION**

**NOTE:** Please ensure risers are installed according to instructions provided on this label. Failing to follow these guidelines could result in improper installation of risers and positioning of isolation valves.

#### **RISER INSTALLATION**

1. The riser bundles ship loose from the cabinet for field installation.
2. They are identified with a label to determine placement location.
3. The top of the risers should be positioned 3 1/2" from the top of the cabinet.
4. The risers are allowed to move within the box for expansion and contraction; during handling the position of isolation valves might change with rotation of the risers. Extra care is required to ensure the valves are facing forward and are not tilted to the sides.
5. The Riser Assembly simply clips onto the cabinet and no tools are required.
6. Supply, Return, and Condensate Risers are all Type L.
7. The supply riser is always near the front of the unit, and the return is always near the rear.

#### **Bundle Assembly:**

To affix riser bundle to cabinet, use this angled bracket to hang the bundle over opening in cabinet side, next to the electrical box.

