

## **SKH Handing Change Instructions**

## BEFORE YOU START YOU WILL REQUIRE

- 1) Red Robertson (square) screwdriver
- 2) A pair of Side Cutters
- 3) 4-Way Tie downs
- 4) Tie Wraps

## BEFORE YOU START YOU WILL NEED TO:

- 1) Disconnect the power wires and disconnect the unit hoses
- 2) Drain any fluid from the unit
- 3) Remove the unit from the ceiling and place on stable, level surface

These set of instructions are to change a unit from Handing 2 (Right Return, Left Supply) to Handing 4 (Right Return, Back Supply). The same procedure can be used to change from Handing 4 to Handing 2.

Similarly, Units with Handing's 1 (Left Return, Right Supply) and 3 (Left Return, Back Supply) can be changed from one to another.

Only the Supply can be change on a Unit. The Return on a Unit is hard piped and cannot be altered.



## **SKH Handing Change Instructions**

**Step 1:** Remove the Top Panel and Filter from the unit.

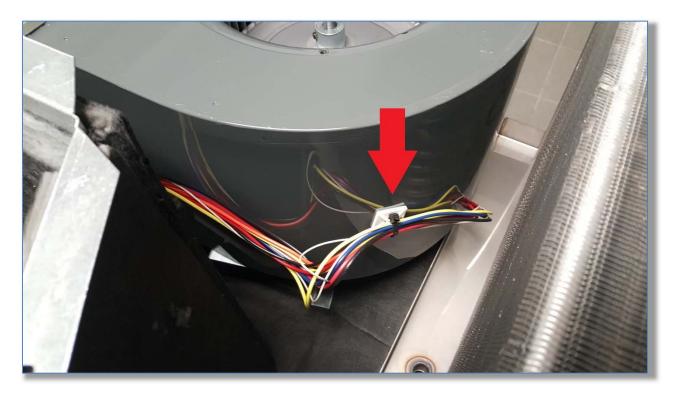




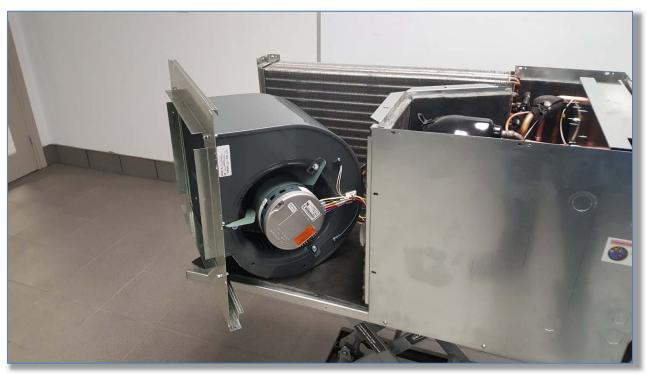
**Step 2:** Remove the Blower Access Panel.



**Step 3:** Cut the Tie Wraps holding the Motor wires in place.



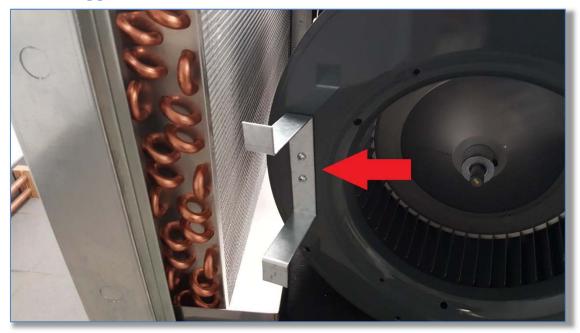
Step 4: Unscrew the Blower Mounting Plate from the base and rest blower on its side.



**Step 5:** Unscrew the Blower Support Hat Bracket from the Blower.



Step 6: Using the self-drilling screws, remount the hat bracket on the opposite side of the Blower.



Step 7: Screw the Blower Mounting Plate in the new position.

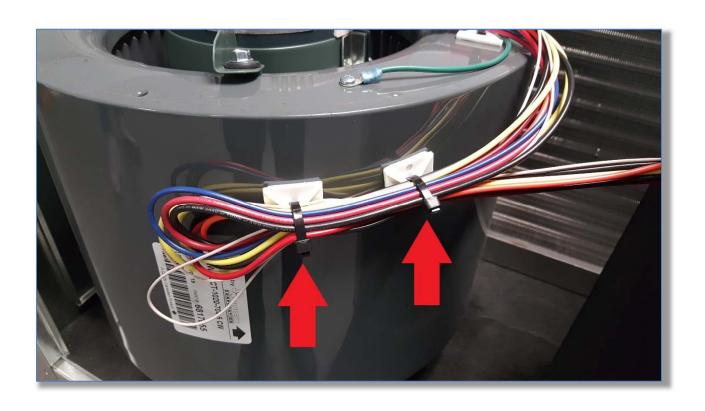
NOTE: The Blower Motor is now positioned underneath the

blower (or above the blower if the motor started underneath)



Step 8: Using a 4-way Cable Tie Mount and tie wrap, tie down the Motor wires to the Blower.

NOTE: Ensure that the wires are clear of the Blower blades and any other sharp edges.



Step 9: Replace the Blower Access Panel, Top, and Filter.

