

## General Data Brochure



**Generation 3**

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# ERV Electrical Data

## Per Fan

Name Plate Watts: 73W

Operating Watts @ 50 cfm: 35W

Operating Watts @ 100 cfm: 50W

## With 2 Fans per ERV

Name Plate Watts: 146 W

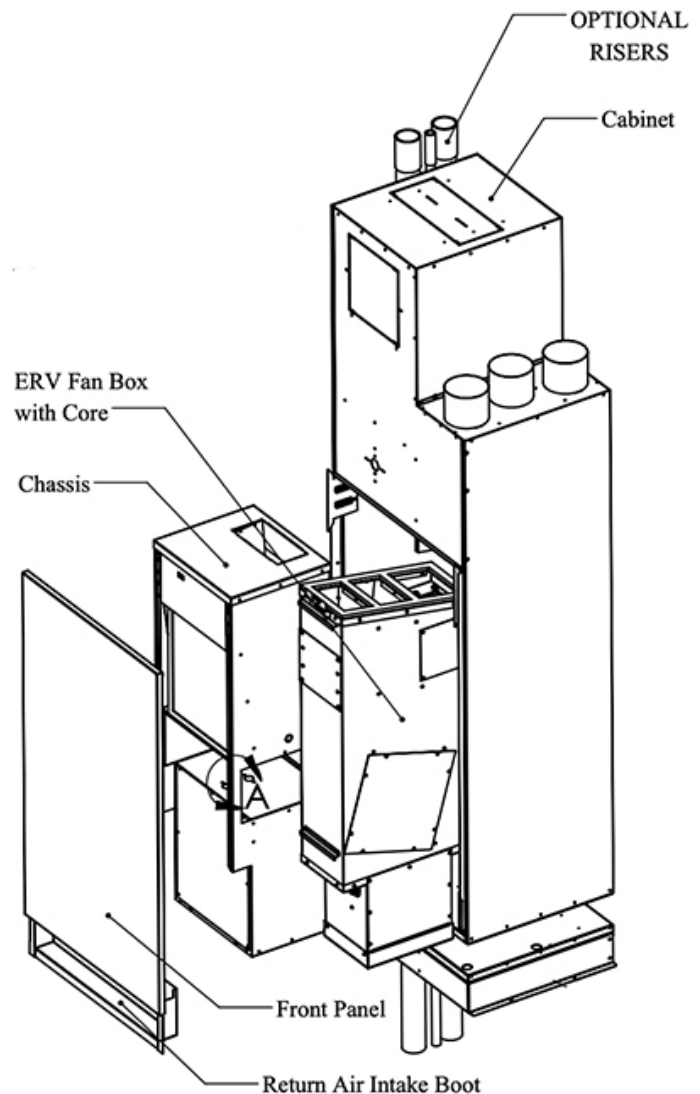
Operating Watts @ 50 cfm: 70W

Operating Watts @ 100 cfm: 100W

FLA for each ERV Fan = 0.77 A

Unit FLA = 1.54 A

Each ERV operates at 0.6 amps



# ERV Guide Specification

## 1.0 System Description

1.1 The Energy Recovery Ventilators shall be an integrated part of the Vertical Stack Cabinet and is based on the Bulldog Heat Pump System. The integrated ERV will consist of a fan box with an exhaust and fresh air fan and ERV core.

1.2 The entire ERV unit shall be completely removable and accessible from the cabinets front panel.

1.3 The system will automatically provide fresh air to the space when the Vertical Stack chassis main supply fan operates. The integrated ERV utilizes an exhaust and fresh air fan as well as a passive energy recovery core. The ERV fans will operate whenever there is a call for heating or cooling from the thermostat, when the thermostat fan selector switch is in the "ON" position or when a remote, field supplied and installed by others, dry contact switch is closed (remote switch is optional).

1.4 Airflow System:

- The exhaust air enters the top of the integrated ERV whenever the exhaust air fan is operational. If the Vertical Stack chassis main supply fan is off, air from the washroom exhaust fan (by others) bypasses the ERV core and is expelled outside. If the Vertical Stack main supply fan is on then the exhaust bypass damper closes forcing exhaust air to pass through the integrated ERV core, which is then expelled outside. The ERV fresh air fan draws outside air into the integrated ERV core, the heat and moisture (from the exhaust air) is passed through to the fresh air.
- The fresh air is released inside the Vertical Stack unit cabinet where the main supply fan draws it into the chassis and distributes it to the space.
- In the unlikely event of frost build up on the ERV core, a fresh air discharge air temperature sensor will momentarily stop the fresh air fan unit the air returns to the normal limit.

1.5 Model selection and performance shall be in accordance with the schedule on the drawings. The InnKeeper (008-018) Integrated ERV is designed to exhaust 50 CFM (23 L/s) of air at an ESP of 0.25" (62 Pa) W.C.

1.6 The HomeKeeper (016-048) Integrated ERV is designed to exhaust 100 CFM (47 L/s) of air at an ESP of 0.25" (62 Pa) W.C.

1.7 Each ERV shall be run tested to verify proper operation.

1.8 The Integrated ERV/Chassis assembly shall be safety certified and bear a seal of approval from one of UL/ULC/ETL or ESA.

1.9 Manufacturer shall warrant the parts only of each unit for a period of 12 months from the start-up date or 18 months from the unit shipment date whichever occurs first.

1.10 The system shall never be used during the construction phase as fine dust can permeate the ERV core resulting in loss of performance, or failure.

1.11 Alternate proposals shall include consideration for equipment space requirements accessibility, pipe and equipment sizing electrical installation impact, operation costs, sound implications and redesign fees.

## 2.0 Cabinet

2.1 The Integrated ERV Cabinet shall be constructed from heavy gauge galvanized steel and has internal channels to direct air from the exhaust and fresh air through the ERV core.

2.2 The cabinet incorporates a bypass damper to allow exhaust air to exit the building if the ERV exhaust fan is off.

# ERV Guide Specification

## 3.0 ERV Fan Box

- 3.1 The Integrated ERV fan box shall be fabricated from heavy gauge galvanized steel.
- 3.2 The ERV Fan Box connected electrically to the vertical stack chassis via a two-piece pin and socket interconnection. Connection by others.

## 4.0 ERV Core

- 4.1 The ERV Core consists of a membrane constructed from a composite polymer material that allows heat and water vapor to transfer from one air stream to the other while preventing cross contamination.
- 4.2 The core shall be encased in a heavy gauge galvanized steel shell and all exterior shell sides are insulated with 1/4" neoprene insulation.
- 4.3 The openings of the core shall be treated with a gasket to ensure tight seal with the air stream channels in the cabinet.

## 5.0 Blower and Motor

- 5.1 The ERV fresh air and exhaust air blowers shall be statically and dynamically balanced.
- 5.2 The complete blower section including motor shall be easily accessible and removable for service.
- 5.3 The blower motors shall be direct drive EC motor, single phase with integral thermal overload protection.
- 5.4 The blower wheels shall be forward curved, SWSI centrifugal blower.
- 5.5 The fresh air and exhaust air fan speeds are controlled by a single fan speed controller that is adjustable in the field.

## 6.0 Filter

- 6.1 Both the exhaust and supply air stream entering the ERV core is filtered.
- 6.2 The filters shall be a cleanable wire frame type and easily accessible. They are shipped with the ERV fan box.

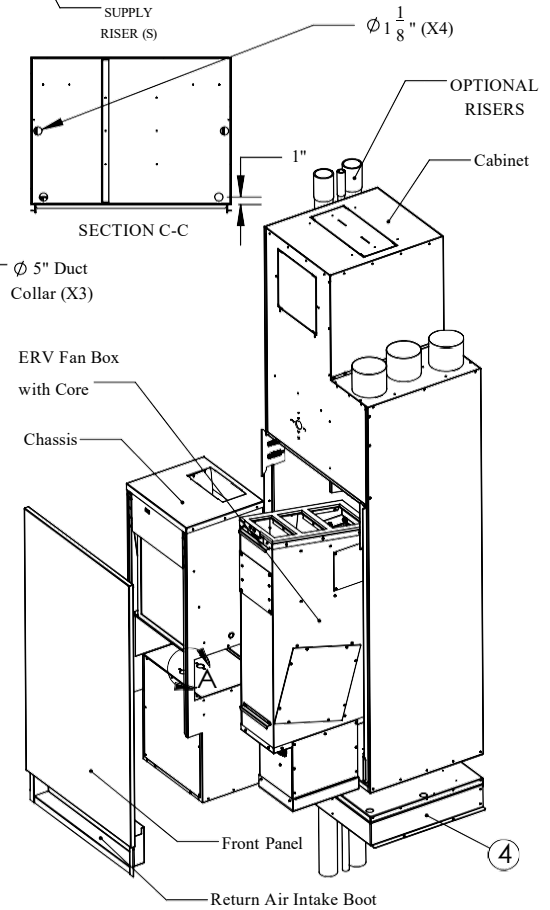
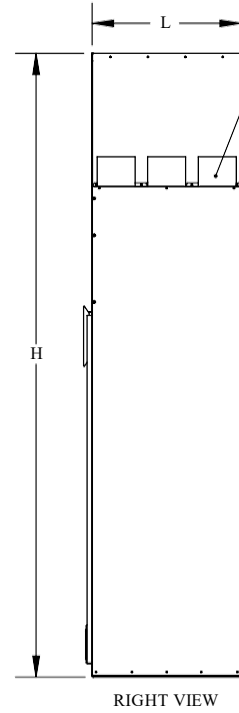
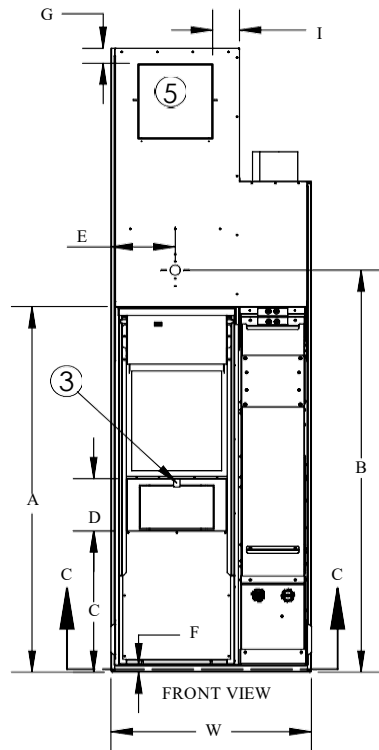
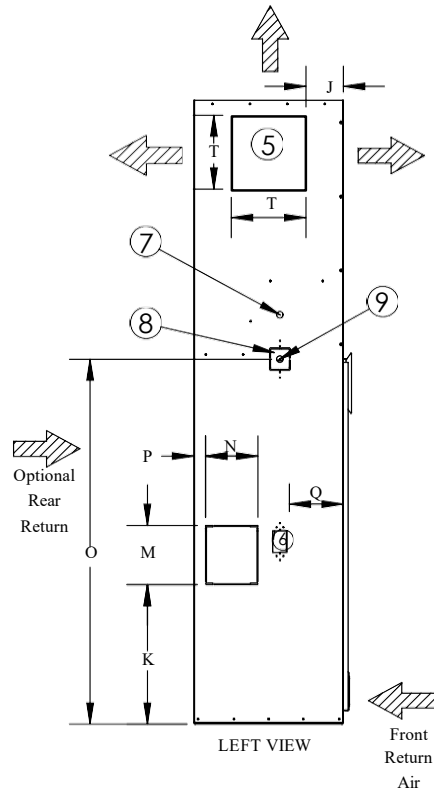
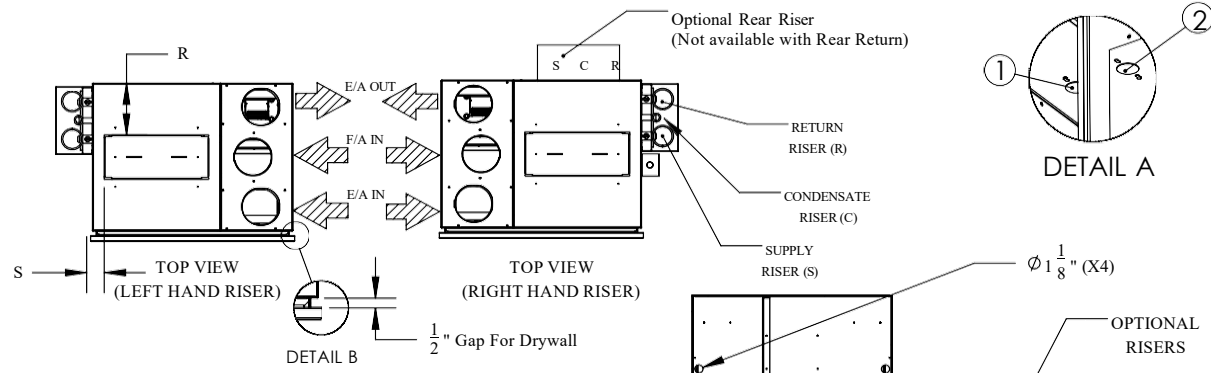
## 7.0 System

- 7.1 The ERV unit shall be controlled by the Vertical Stack unit chassis. The Vertical Stack main supply fan must be operating for the ERV apparatus to operate. Other sequence of operations is available as options.
- 7.2 ERV fans will be enabled to operate:
- On a call for heating from the thermostat
  - On a call for cooling from the thermostat
  - When thermostat fan selector switch is placed in the "ON" mode
  - When a field mounted remote-control switch, by others is closed (wired by others, for 120 volt by others)
- 7.3 The ERV fan box is powered by line voltage supplied from the Vertical Stack unit chassis.
- 7.4 The defrost sensor will detect a frost build up on the heat exchanger based on temperature and will terminate the operation of the fresh air fan until the temperature restores to normal limits (above 45°F).

- ① Water Inlet is 1/2" MPT
- ② Water Outlet is 1/2" MPT
- ③ Condensate Drain is 3/4" ID Hose
- ④ Optional Cabinet Base Extensions (Various Heights Available)
- ⑤ Knockouts for Supply Ducting
- ⑥ Electrical Box KnockOut for Electrical Connections (4.375" Height X 2.875" Width X 2.375" Depth)
- ⑦ 7/8" Hole to run T-Stat wiring through the cabinet
- ⑧ Knockout For Optional 120V Relay for ERV Interlock
- ⑨ 7/8" Hole for 24V bathroom timer wiring

**REMARKS**

- 1) Disposable Filter Included (16.75"H X 14"W X 1"T)
- 2) 18" Long Supply, Return and Condensate Hoses Included

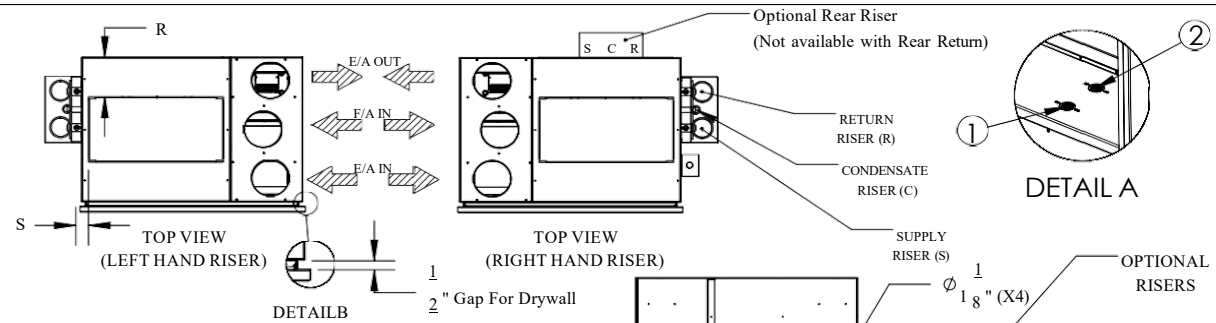


**PHYSICAL DATA (IN)**

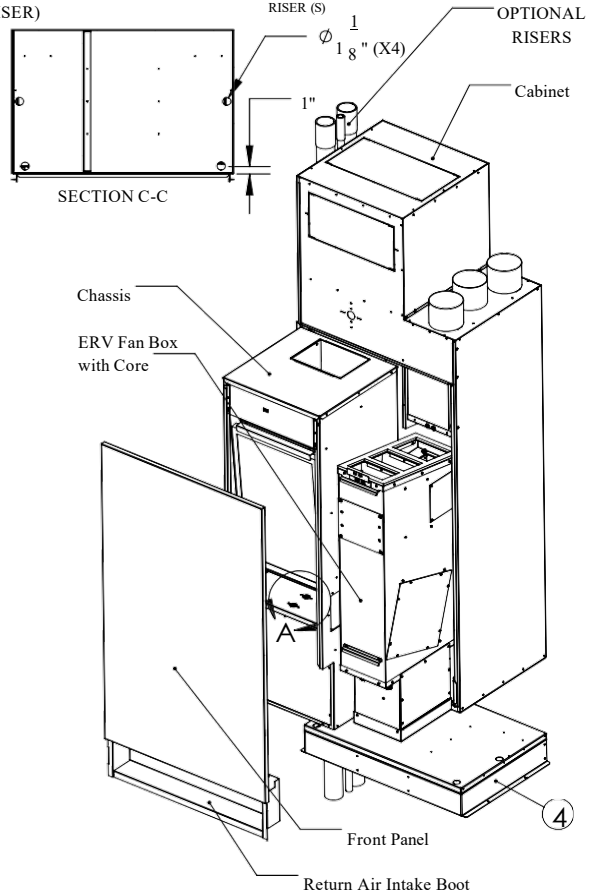
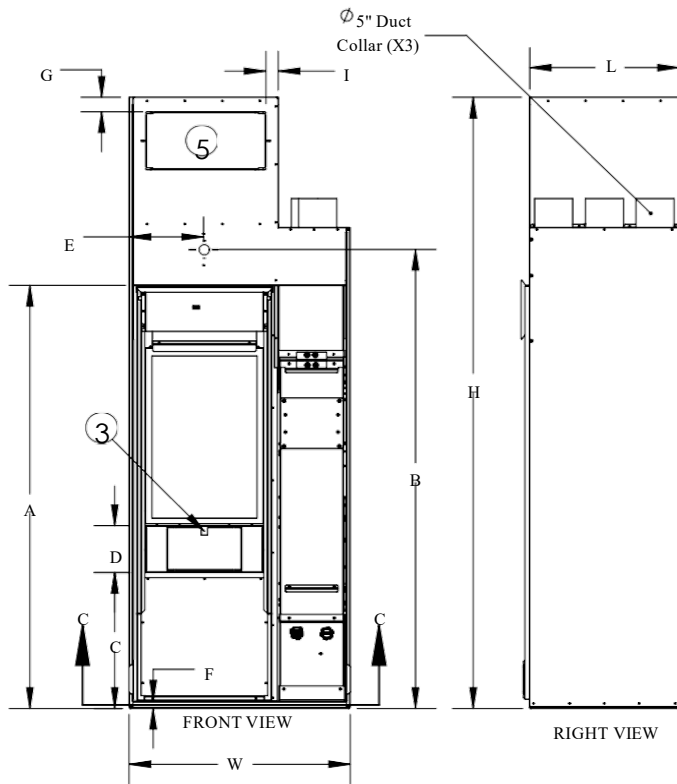
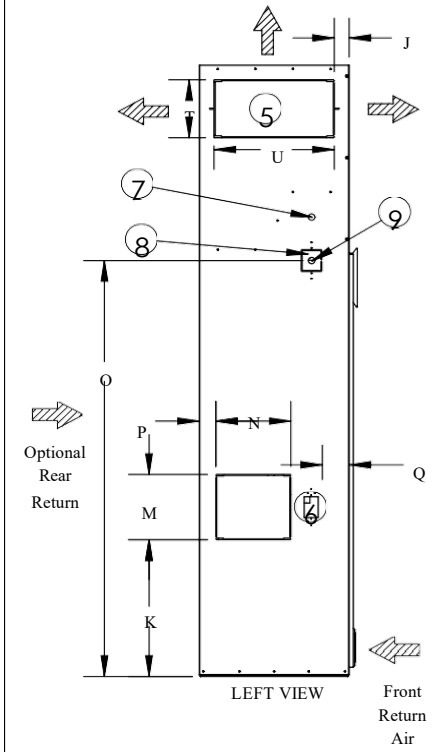
H	W	L	A	B	C	D	E	F	G	I	J	K	M	N	O	P	Q	R	S	T
38"	34"	20"	12"	34"	18"	7"	5 8/8"	1"	2"	5 8/8"	5"	7 8/8"	8"	7"	40 3/8"	1 1/2"	1 1/4"	7"	3 8/8"	10"

NAME:	DATE (MM/DD/YYYY):	TITLE:
DRAWN BY: AD	05/24/2022	Bulldog Inkeeper Core ERV Cabinet Dimensional Data
CHECKED BY: AJM / MRH	05/24/2022	
<small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CGC GROUP. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CGC GROUP IS PROHIBITED.</small>		UNIT MODEL
		IKEC 008-018
SCALE: NTS		SHEET 1 OF 1

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- ⑨ 7/8" Hole for 24V bathroom timer wiring

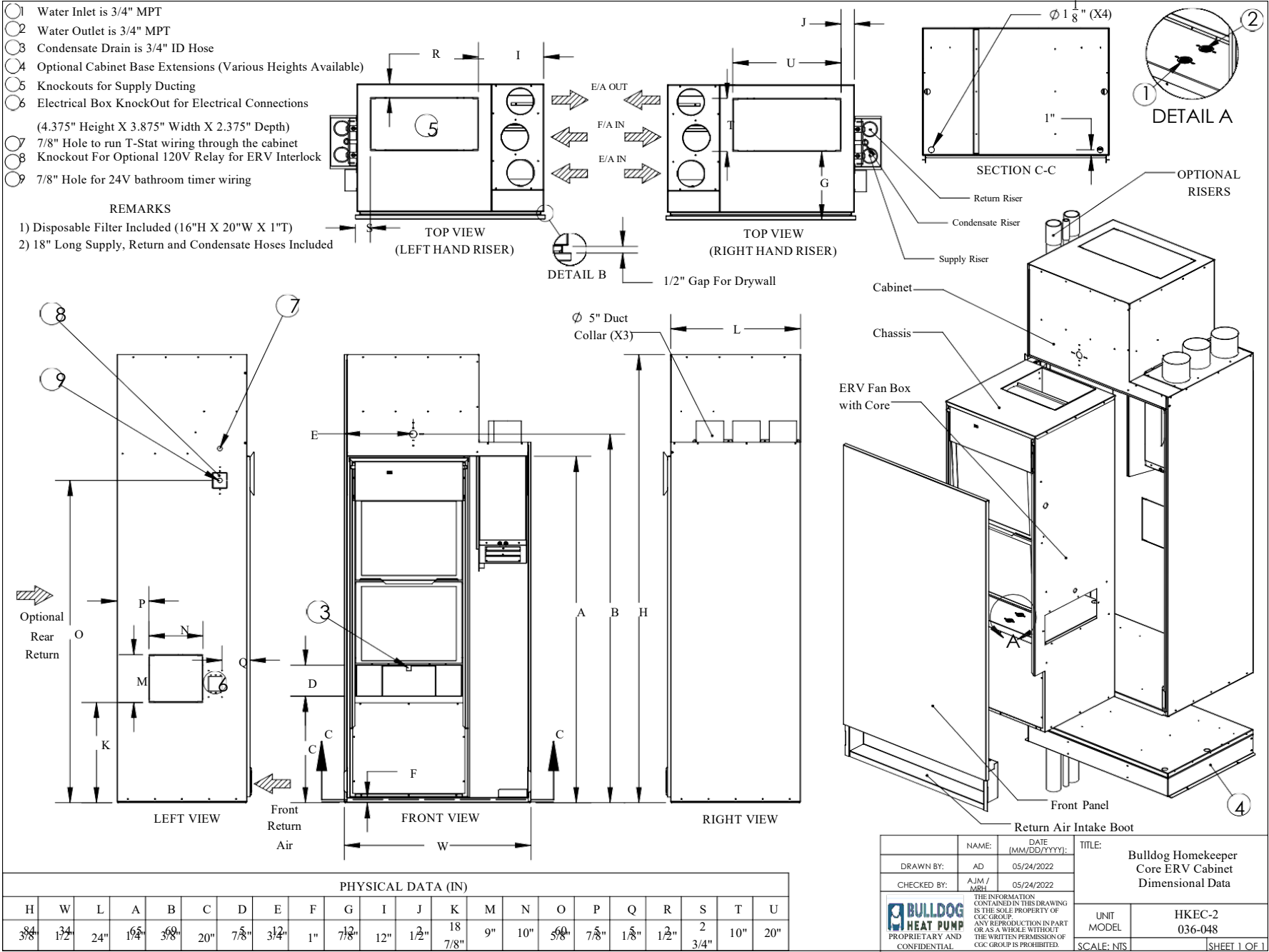


**REMARKS**  
 1) Disposable Filter Included (16"H X 24"W X 1"T)  
 2) 18" Long Supply, Return and Condensate Hoses Included



PHYSICAL DATA (IN)																					
H	W	L	A	B	C	D	E	F	G	I	J	K	M	N	O	P	Q	R	S	T	U
38 1/8"	17 1/2"	20"	37 3/8"	36 3/8"	3 1/4"	1 1/2"	7 7/8"	1"	2"	5 3/8"	2"	18 7/8"	9"	10"	37 3/8"	1 1/2"	5 3/8"	1 1/2"	1 5/8"	8"	16"

NAME:	DATE (MM/DD/YYYY):	TITLE:
DRAWN BY: AD	05/24/2022	Bulldog Homekeeper Core ERV Cabinet Dimensional Data
CHECKED BY: AJM / ARH	05/24/2022	UNIT MODEL: HKEC-1 016-030
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CGC GROUP. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CGC GROUP IS PROHIBITED.		SCALE: NTS
<b>BULLDOG HEAT PUMP</b> PROPRIETARY AND CONFIDENTIAL		SHEET 1 OF 1



Last saved on: Wednesday, May 25, 2022; In the interest of continuous improvement, drawing subject to change without notice.

NAME:	AD	DATE (MM/DD/YYYY):	05/24/2022	TITLE:	Bulldog Homekeeper Core ERV Cabinet Dimensional Data
DRAWN BY:	AJM / MRL	CHECKED BY:	05/24/2022	UNIT MODEL:	HKEC-2 036-048
<small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CGC GROUP. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF CGC GROUP IS PROHIBITED.</small>				SCALE:	NTS
					SHEET 1 OF 1



EMC-250-210-260-04-S



Application Rating is outside the scope of the AHRI ERV Certification Program but is rated in accordance with AHRI Standard 1060.

https://core.life/en/

Master calculator - 2021-10-05- R82 - WD

software version 45

General information

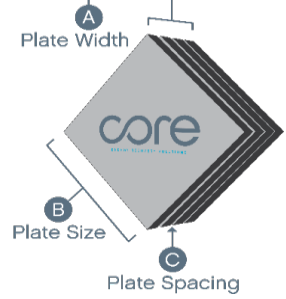
Product category	EMC Residential	Elevation	0 ft	total mass
Frame Type	Plastic, L	Pressure	14.7 psia	Tag

Design Conditions

	Summer		Winter		scfm
	Outdoor	Return	Outdoor	Return	
Standard Airflow	50	50	50	50	
Dry Bulb Temp	91.0	75.0	-4.0	70.0	°F
Wet Bulb Temp	73.0	62.0	-4.1	50.0	°F
Relative Humidity	42.6	48.0	96.4	20.0	%

Product Dimensions

A-Width (Per Section)	8.3 in
B-Plate Size	9.8 in
C-Plate Spacing	0.09 in
D-Diagonal	13.9 in
# Sections	1
Cores per section	1
Rows Deep	1
Total cores (Single)	1
Width per Row	8.3 in
Total Width (All Rows)	8.3 in
Total Cores (Multicore) **	0



Warning

\*\* Each multicore consists of 4 single cores, shipped pre-assembled.

	Summer		Winter	
	Outdoor (OA)	Return (RA)	Outdoor (OA)	Return (RA)
Airflow [scfm]	50	50	50	50
Dry Bulb Temp [°F]	91.0	75.0	-4.0	70.0
Wet Bulb Temp [°F]	73.0	62.0	-4.1	50.0
Relative Humidity [%]	42.6	48.0	96.4	20.0
Moisture Ratio [grains/lb]	93.0	62.1	4.3	21.7
Enthalpy [Btu/lb]	36	28	0	20
Energy flow rate [Btu/h]	8,201	6,229	-72	4,537
	Exhaust (EA)	Supply (SA)	Exhaust (EA)	Supply (SA)
Airflow [scfm]	50	50	50	50
Dry Bulb Temp [°F]	85.6	80.4	21.1	44.9
Wet Bulb Temp [°F]	68.6	67.1	19.8	34.5
Relative Humidity [%]	42.2	50.2	83.2	29.2
Moisture Ratio [grains/lb]	77.2	77.9	13.1	12.8
Enthalpy [Btu/lb]	33	32	7	13
Energy flow rate [Btu/h]	7,345	7,082	1,587	2,868

	Summer	Winter
Supply pressure drop	0.04 in.H2O	0.04 in.H2O
Exhaust pressure drop	0.16 in.H2O	0.16 in.H2O
Sensible effectiveness	66.1 %	66.1 %
Latent effectiveness	49.0 %	49.0 %
Total effectiveness	56.7 %	63.9 %
Temperature ratio	66.1 %	66.1 %
Moisture recovery ratio	49.0 %	49.0 %
Enthalpy recovery ratio	56.7 %	63.8 %
Supply air face velocity	93 fpm	93 fpm
Exhaust air face velocity	93 fpm	93 fpm
Moisture transferred	0.5 lb/h	0.3 lb/h
Total energy saved	1,119 Btu/h	2,941 Btu/h
Moisture balance	0.00	0.00
Energy balance	0.00	0.01
Condensation rate	0.00 lb/h	0.00 lb/h
Net supply airflow	50 scfm	50 scfm
Supply flow ratio	1.00	1.00

Pressure differential	-0.5	0	0.5	in.H2O
EATR	0.5	0.5	0.5	%
OACF	0.995	0.995	0.995	





EMC-250-210-200-04-S



Application Rating is outside the scope of the AHRI ERV Certification Program but is rated in accordance with AHRI Standard 1060.

https://core.life/en/

Master calculator - 2021-10-05- R82 - WD

software version 45

General information

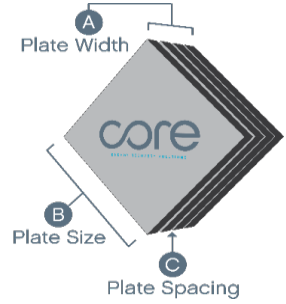
Product category	EMC Residential	Elevation	0 ft	total mass
Frame Type	Plastic, L	Pressure	14.7 psia	Tag

Design Conditions

	Summer		Winter		scfm
	Outdoor	Return	Outdoor	Return	
Standard Airflow	100	100	100	100	
Dry Bulb Temp	91.0	75.0	-4.0	70.0	°F
Wet Bulb Temp	73.0	62.0	-4.1	50.0	°F
Relative Humidity	42.6	48.0	96.4	20.0	%

Product Dimensions

A-Width (Per Section)	8.3 in
B-Plate Size	9.8 in
C-Plate Spacing	0.06 in
D-Diagonal	13.9 in
# Sections	1
Cores per section	1
Rows Deep	1
Total cores (Single)	1
Width per Row	8.3 in
Total Width (All Rows)	8.3 in
Total Cores (Multicore) **	0



Warning

\*\* Each multicore consists of 4 single cores, shipped pre-assembled.

	Summer		Winter	
	Outdoor (OA)	Return (RA)	Outdoor (OA)	Return (RA)
Airflow [scfm]	100	100	100	100
Dry Bulb Temp [°F]	91.0	75.0	-4.0	70.0
Wet Bulb Temp [°F]	73.0	62.0	-4.1	50.0
Relative Humidity [%]	42.6	48.0	96.4	20.0
Moisture Ratio [grains/lb]	93.0	62.1	4.3	21.7
Enthalpy [Btu/lb]	36	28	0	20
Energy flow rate [Btu/h]	16,403	12,459	-145	9,074
	Exhaust (EA)	Supply (SA)	Exhaust (EA)	Supply (SA)
Airflow [scfm]	100	100	100	100
Dry Bulb Temp [°F]	84.8	81.2	24.6	41.4
Wet Bulb Temp [°F]	68.1	67.6	22.4	32.1
Relative Humidity [%]	42.5	49.7	74.1	31.6
Moisture Ratio [grains/lb]	76.0	79.1	13.9	12.1
Enthalpy [Btu/lb]	32	32	8	12
Energy flow rate [Btu/h]	14,516	14,339	3,607	5,303

	Summer	Winter
Supply pressure drop	0.30 in.H2O	0.30 in.H2O
Exhaust pressure drop	0.28 in.H2O	0.28 in.H2O
Sensible effectiveness	61.3 %	61.3 %
Latent effectiveness	44.9 %	44.9 %
Total effectiveness	52.3 %	59.2 %
Temperature ratio	61.3 %	61.3 %
Moisture recovery ratio	44.9 %	44.9 %
Enthalpy recovery ratio	52.3 %	59.1 %
Supply air face velocity	187 fpm	187 fpm
Exhaust air face velocity	187 fpm	187 fpm
Moisture transferred	0.9 lb/h	0.5 lb/h
Total energy saved	2,064 Btu/h	5,448 Btu/h
Moisture balance	0.00	0.00
Energy balance	0.00	0.01
Condensation rate	0.00 lb/h	0.00 lb/h
Net supply airflow	100 scfm	100 scfm
Supply flow ratio	1.00	1.00

Pressure differential	-0.5	0	0.5	in.H2O
EATR	0.5	0.5	0.5	%
OACF	0.995	0.995	0.995	

# ERV Performance Test Results

ELEMENT

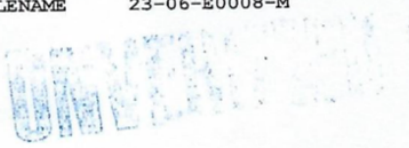
CGC MODEL HKEC-ERV 0°C TEST AT 102 CFM (48.2 L/S)

AVERAGE VALUES DURING TEST

STATIONS	1 COLD SUPPLY	2 WARM SUPPLY	3 WARM EXHAUST	4 COLD EXHAUST	NET WARM SUPPLY
AIR FLOW std L/S	47.2	49.4	49.4	49.0	48.2
TEMPERATURE °C	-.1	15.5	22.0	10.6	15.4
R.H. %	76.8	41.0	40.1	66.3	
DEW POINT °C	-3.2	2.3	7.8	4.6	
HUMIDITY RATIO	.0029	.0045	.0066	.0053	.0044
ENTHALPY KJ/KG	7.2	26.9	38.9	24.0	26.6
ENERGY CONTENT KW	.41	1.60	2.31	1.41	
STATIC PRESSURE Pa	-32	30	-31	29	(Initial)
STATIC PRESSURE Pa	-32	30	-30	28	(Final)
CASE TEMP (D) 17.0°C		AMBIENT TEMP 22.2°C		TOTAL READINGS 60	
H/ERV SURFACE MEASUREMENT		1.60 m <sup>2</sup>			
CALCULATED EXTERNAL INPUT		.29 KW			
FROM ABOVE AVERAGES		.10 KW			

CALCULATIONS (ADJUSTED FOR CROSS-LEAKAGE)

SENSIBLE ENERGY RECOVERED		3233 KJ	.898 KWH	.898 KW
SENSIBLE ENERGY EXHAUSTED		4623 KJ	1.284 KWH	1.284 KW
SENSIBLE RECOVERY EFFICIENCY		60.1 %		
ADJUSTED SENSIBLE RECOVERY EFFICIENCY		64.6 %		
TOTAL ENERGY RECOVERED		4040 KJ	1.122 KWH	1.122 KW
TOTAL ENERGY EXHAUSTED		6623 KJ	1.840 KWH	1.840 KW
TOTAL RECOVERY EFFICIENCY		54.2 %		
ADJUSTED TOTAL RECOVERY EFFICIENCY		57.3 %		
WATER RECOVERED		.32 Kg		
WATER EXHAUSTED		.78 Kg		
LATENT PERFORMANCE COEFFICIENT		.41		
CASING LOSSES		245 KJ	.068 KWH	68.1 W
DEFROST ENERGY (Recirc)		0 KJ	0.000 KWH	0.0 W
SUPPLY FAN ENERGY		132 KJ	.037 KWH	36.6 W
EXHAUST FAN ENERGY		132 KJ	.037 KWH	36.6 W
CSA C439-18 Errata & FI, Eq.18a: QL1		0 KJ		
CSA C439-18 Errata & FI, Eq.18b: QL2		0 KJ		
ENERGY LOSS: QL = QL1 + QL2		0 KJ		
EXHAUST AIR TRANSFER RATIO		.0255	.0255 R1	0.0000 R2
SF6 CONCENTRATION RATIO, TEST 1			.0255 B'2/B'3	.9882 B'4/B'3
SF6 CONCENTRATION RATIO, TEST 2			.9684 B''2/B''1	.0190 B''4/B''1
TOTAL EXHAUST FLOW		178 m3		
NET EXHAUST FLOW		173 m3		
TOTAL SUPPLY FLOW		178 m3		
NET SUPPLY FLOW		173 m3		
NET OUTDOOR AIRFLOW		174 m3	48.3 L/S	
APPARENT SENSIBLE EFFECTIVENESS		70.5 %		
START TIME	2023-02-16 12:24:45	READING #	61	
END TIME	2023-02-16 13:23:45	READING #	120	
ELEMENT SAMPLE	23-06-E0008	FILENAME	23-06-E0008-M	
JOB NUMBER	23-06-E0008			
CALCULATED	2023-02-16			

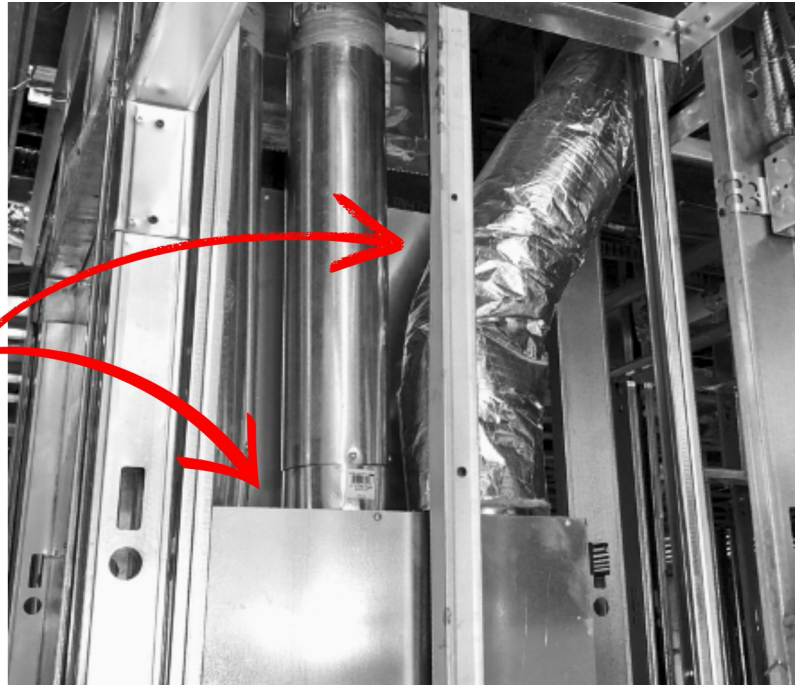


# ERV Duct Installation

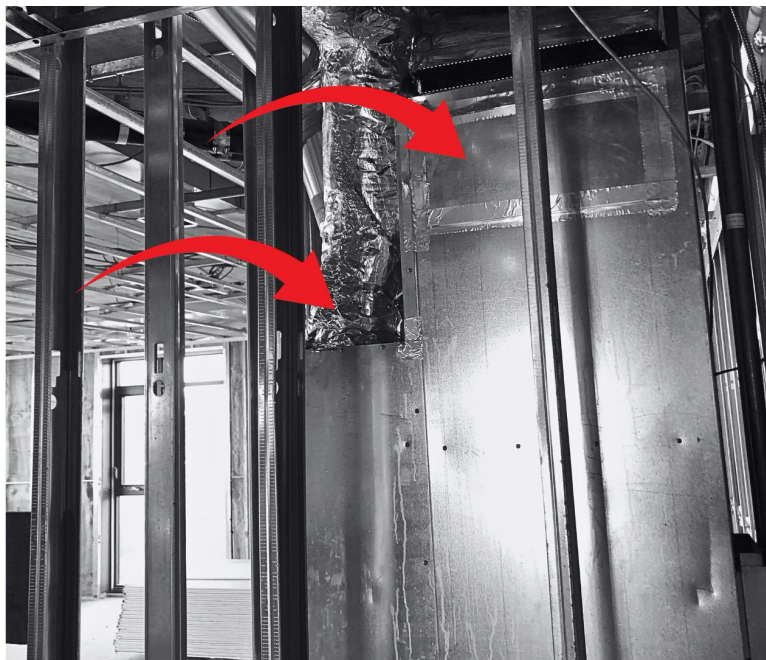
## 8.0 Duct Installation

8.1 ERV duct connection collars are provided-located on the cabinet to reduce site supplied materials and labour hours. Duct connection sizes are common industry standard alleviating the need for special adapters.

**The design of the Bulldog cabinets allows more space and flexibility for the contractor to route ductwork.**



**A Bulldog heat pump provides more space and flexibility for ERV ductwork. There is also a rear supply air knockout when required.**





[www.bulldogheatpump.com](http://www.bulldogheatpump.com)



**CGC Group of Companies, Inc.**  
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